

**Specification**

Please amend the paragraph starting on page 5, line 9 as follows:

Moreover, the engagement portion of the positioning mechanism for carrying out positioning of the cartridge body is engaged with the opening of the half. Further, in fixedly fusing the disc protective sheet onto the half, the half is pressed toward the supporting mechanism side by a pressing mechanism. The disc protective sheet is provisionally fixed or attached at the peripheral edge portion of the opening of the half body section by provisional attachment ~~or the fixing mechanism~~ before it is fixedly fused onto the half, thereby making it possible to securely fuse the attachment surface of the disc protective sheet at a predetermined position.